| HiperTFS2_Two-switch_Forward_01 2919; Rev.2.2; Copyright Power Integrations 2019 | INPUT | INFO | OUTPUT | UNIT | Two-switch Forward Transformer Design Spreadsheet |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Hiper-TFS MAIN OUTPUT <br> (TWO-SWITCH FORWARD STAGE) |  |  |  |  |  |
| OUTPUT VOLTAGE AND CURRENT |  |  |  |  | Design Title |
| VMAIN | 14.00 |  | 14.00 | V | Main output voltage |
| IMAIN | 8.00 |  | 8.00 | A | Main output current |
| VOUT2 | 0.00 |  | 0.00 | $V$ | Output2 voltage - enter zero or leave blank if none |
| IOUT2 | 0.00 |  | 0.00 | A | Output2 current - enter zero or leave blank if none |
| Post Regulated Output |  |  |  |  |  |
| Post Regulator | NONE |  | NONE |  | Select post regulator from Mag-Amp, Buck, or NONE |
| V_SOURCE | NONE |  | NONE | V | Select source of input voltage for post regulator. Enter None if Post regulator not used. |
| VOUT3 |  |  | 0.00 | V | Enter post regulator output voltage. Enter zero or leave blank if none |
| IOUT3 |  |  | 0.00 | A | Enter post regulator output current. Enter zero or leave blank if none |
| $n_{2} P R$ |  |  | 1.00 |  | Enter post regulator efficiency (Buck only) |
| Coupled Inductor (Low Power) derived output |  |  |  |  |  |
| VOUT4 | 0.00 |  | 0.00 | V | Output choke derived (low power) output voltage (typically -12 V) |
| IOUT4 | 0.00 |  | 0.00 | A | Output choke derived (low power) output current |
| System Power |  |  |  |  |  |
| POUT(Main) |  |  | 112.0 | W | Total output power (Main converter) |
| POUT_PEAK(Main) | 112.0 |  | 112.0 | W | Peak Output power (Main converter). If there is no peak power requirement enter value equal to continuous power |
| POUT(Standby) |  |  | 1.2 | W | Continuous output power from Standby power supply |
| POUT_PEAK(Standby) |  |  | 1.2 | W | Peak output power from Standby section below |
| POUT(System Total) |  |  | 113.2 | W | Total system continuous output power |
| POUT_PEAK(System Total) |  |  | 113.2 | W | Total system peak output power |
|  |  |  |  |  |  |
| INPUT VOLTAGE AND UV/OV |  |  |  |  |  |
| CIN_MIN |  |  | 122 | $u F$ | Minimum Input Capacitance to meet holdup time. To increase CMIN, increase T_HOLDUP |
| T_HOLDUP |  |  | 20.0 | $m s$ | Holdup time |
| CIN_ACTUAL | 330 |  | 330 | $u F$ | Select Actual Bulk Capacitor |
| CIN_ESR | 0.20 |  | 0.20 | $\Omega$ | Bulk capacitor ESR |
| IRMS_CIN |  |  | 0.70 | A | RMS current through bulk capacitor |
| PLOSS_CIN |  |  | 0.10 | W | Bulk capacitor ESR losses |
| VMIN | 230 |  | 230 | $V$ | Minimum input voltage to guarantee output regulation at full load |
| VNOM | 310 |  | 310 | V | Nominal input voltage |
| VMAX | 350 | Warning | 350 | $V$ | !!!! Regulation lost. Change VMAX, or reduce DVNOM_GOAL < DMAX_VNOM |
| $R R$ |  |  | 2.82 | $M \Omega$ | $R$ pin resistor |


| $R L$ | 2.82 |  | 2.82 | $M \Omega$ | Line Sense resistor value (L-pin) - goal seek (VUV OFF) for std 1\% resistor series |
| :---: | :---: | :---: | :---: | :---: | :---: |
| UV and OV thresholds |  |  |  |  |  |
| VUV OFF (min) |  |  | 130 | V | Minimum undervoltage On $\rightarrow$ Off threshold |
| VUV OFF (max) |  |  | 161 | V | Maximum undervoltage On $\rightarrow$ Off threshold |
| VUV ON (min) |  |  | 212 | V | Minimum undervoltage Off $\rightarrow$ On threshold |
| VUV ON (max) |  |  | 235 | $V$ | Maximum undervoltage Off $\rightarrow$ On threshold |
| VOV OFF (min) |  |  | 333 | $V$ | Minimum overvoltage On $\rightarrow$ Off threshold |
| VOV ON (max) |  |  | 460 | V | Maximum overvoltage Off $\rightarrow$ On threshold |
| Clamp Section |  |  |  |  |  |
| Clamp Selection | CLAMP TO GND |  |  |  | Select either "CLAMP TO RAIL" (default) or "CLAMP TO GND" |
| VCLAMP | 530 |  | 530 | V | Asymmetric Clamp Zener Voltage |
| VDSOP |  |  | 530 | V | Estimated Maximum Hiper-TFS Drain voltage (at VOVOFF_MAX) |
|  |  |  |  |  |  |
| DUTY CYCLE VALUES (REGULATION) |  |  |  |  |  |
| DVMIN |  |  | 0.66 |  | Duty cycle at minimum DC input voltage |
| DVNOM_GOAL | 0.49 |  | 0.49 |  | Target duty cycle at nominal input voltage (VNOM) |
| DVNOM |  |  | 0.49 |  | Duty cycle at nominal DC input voltage |
| DVMAX |  |  | 0.43 |  | Duty cycle at maximum DC input voltage |
| DOVOFF MIN |  |  | 0.45 |  | Duty cycle at over-voltage DC input voltage (DOVOFF_MIN) |
| Maximum Duty Cycle values |  |  |  |  |  |
| DMAX_UVOFF_MIN |  |  | 0.78 |  | Max duty cycle clamp at VUVOFF_MIN |
| DMAX_VMIN |  |  | 0.67 |  | Max duty clamp cycle at VMIN |
| DMAX_VNOM |  | Warning | 0.50 |  | !!!! Less than 5\% margin for transients, increase RL, VCLAMP or decrease DVNOM_GOAL |
| DMAX_VMAX |  | Warning | 0.44 |  | !!!! Less than 4\% margin for transients, increase RL, VCLAMP or decrease DVNOM_GOAL |
| DMAX_OVOFFMIN |  |  | 0.46 |  | Max duty clamp cycle at VOVOFF_MAX |
|  |  |  |  |  |  |
| DEVICE VARIABLES |  |  |  |  |  |
| Device | TFS7704 |  | TFS7704 |  | Selected HiperTFS device |
| Select Frequency mode | 132 |  | 132 | kHz | Select Frequency mode. |
| ILIMIT_MIN |  |  | 3.35 | A | Device current limit (Minimum) |
| ILIMIT_TYP |  |  | 3.6 | $A$ | Device current limit (Typical) |
| ILIMIT_MAX |  |  | 3.85 | A | Device current limit (Maximum) |
| fSMIN |  |  | 124,000 | Hz | Device switching frequency (Minimum) |
| fS |  |  | 132,000 | Hz | Device switching frequency (Typical) |
| fSMAX |  |  | 140,000 | Hz | Device switching frequency (Maximum) |
| KI | 1.0 |  | 1.0 |  | Select Current limit factor (KI=1.0 for default ILIMIT, or select $K I=0.9$ or $K I=0.7$ ) |
| $R(F B)$ |  |  | 232 | $k \Omega$ | Feedback (FB) pin resistor |
| ILIMIT SELECT |  |  | 3.35 | A | Selected current limit |
| RDS(ON) |  |  | 4.20 | $\Omega$ | Sum of Rds(on) of high and low-side MOSFETs at $100^{\circ} \mathrm{C}$ |


| $V D S$ | 3.00 | 3.00 | V | HiperTFS full-load average on-state Drain to Source Voltage (sum for both MOSFETs) |
| :---: | :---: | :---: | :---: | :---: |
| Main MOSFET losses |  |  |  |  |
| V_Coss upper FET | 200 | 200 | V | Voltage across upper MOSFET at turn on, enter actual value to calculate switching losses |
| MOSFET SWITCHING LOSS |  | 0.8 | W | Sum of switching losses in both MOSFETs |
| MOSFET CONDUCTION LOSS |  | 2.7 | W | Sum of conduction losses in both MOSFETs |
| TOTAL_MOSFET_LOSS |  | 3.5 | W | Total loss in MOSFET (upper + lower) |
| Detailed MOSFET Loss Information |  |  |  |  |
| PCOND_LOWER |  | 1.8 | W | Conduction losses in lower MOSFET |
| PCOND_UPPER |  | 0.9 | W | Conduction losses in upper MOSFET |
| LOWERFET_SW_LOSS |  | 0.5 | W | Switching loss in upper MOSFET |
| UPPERFET_SW_LOSS |  | 0.3 | W | Switching loss in lower MOSFET |
|  |  |  |  |  |
| MAIN TRANSFORMER |  |  |  |  |
| Transformer core selection |  |  |  |  |
| Core Type | ETD34 | ETD34 |  | Selected core type |
| $A E$ | 0.97 | 0.97 | $\mathrm{cm}^{\wedge} 2$ | Core effective cross sectional area |
| LE | 7.86 | 7.86 | cm | Core Effective Path Length |
| AL | 3300 | 3300 | $n H / T^{\wedge} 2$ | Ungapped Core Effective Inductance |
| BW | 20.90 | 20.90 | mm | Bobbin Physical Winding Width |
| B_HT | 5.38 | 5.38 | mm | Height of bobbin (to calculate fit) |
| B_WA |  | 1.12 | $\mathrm{cm}^{\wedge} 2$ | Bobbin Winding area |
| M | 4.50 | 4.50 | mm | Bobbin safety margin tape width (2 * $M=$ Total Margin) |
|  |  |  |  |  |
| Primary Inductance |  |  |  |  |
| LMAG_MAX |  | 9.09 | mH | Max LMAG to hit min zero-load resonant frequency, calculated from C_PRI. Do not exceed. |
| LMAG | 2.94 | 2.94 | mH | Actual magnetizing inductance (measured) of transformer |
| GAP |  | 0.11 | mm | gap calculated from LMAG |
| FRES_SYS | 211 | 211 | kHz | Total XFMR + system resonant frequency; enter value along with actual LMAG |
| C_SYS |  | 194 | $p F$ | Estimated total XFMR + Sys parasitic cap reflected to primary, calc'd from LMAG and FRES |
| Diode Vf Selection |  |  |  |  |
| VDMAIN | 0.24 | 0.24 | V | Main output diodes forward voltage drop affects VOUT2_ACTUAL (if present) |
| VDOUT2 | 0.00 | 0.00 | V | Output 2 diodes forward voltage drop - affects VOUT2_ACTUAL |
| VDOUT3 | 0.00 | 0.00 | V | Output 3 diodes forward voltage drop |
| $V D B$ | 0.70 | 0.70 | V | Bias diode forward voltage drop |
| Turns |  |  |  |  |
| NMAIN | 6 | 6 | turns | Main rounded turns |
| NS2 |  | N/A | turns | 2nd output number of turns |
| VOUT2 ACTUAL |  | 0.0 | V | Approximate Output2 voltage with NS2 $=0$ turns (AC stacked secondary). VDMAIN and VDOUT2 affect this. |


| $N P$ |  |  | 59 | turns | Primary rounded turns. NMAIN and DVNOM_GOAL affect this. |
| :---: | :---: | :---: | :---: | :---: | :---: |
| HI SIDE BIAS WINDING (optional) | No |  | No |  | Can be used to eliminate pulse skipping at light load 132 kHz when zero transformer gap; better efficiency than adding gap |
| VBIAS | 0.0 |  |  | V | DC bias voltage from main transformer optional aux winding |
| NBIAS | 0 |  |  | turns | VBias rounded turns |
| VBIAS_ACTUAL |  |  |  | V | Vbias not used |
| Flux calculations |  |  |  |  |  |
| BM_MAX |  |  | 1223 | Gauss | Peak positive flux density at nominal switching frequency |
| BM PK-PK |  |  | 1854 | Gauss | Peak-peak flux density at nominal conditions. Used to calculate core losses |
| $B P \_M A X$ |  |  | 1346 | Gauss | Max transient positive flux density at Vmax (limited by DVMAX clamp) |
| $B P$ PK-PK |  |  | 2039 | Gauss | Max transient peak-peak flux density at Vmax (limited by DVMAX clamp) |
|  |  |  |  |  |  |
| TRANSFORMER LOSSES AND FIT ESTIMATE |  |  |  |  |  |
| Core loss |  |  |  |  |  |
| Core material | PC44 |  | PC44 |  | Core material |
| core_loss_multiplier | 23.97 |  | 23.97 |  | Core Loss multiplier |
| f_coeff | 1.56 |  | 1.56 |  | Core Loss Frequency co-efficient |
| BAC_coeff | 2.90 |  | 2.90 |  | Core Loss AC flux density co-efficient |
| specific core loss | 161 |  | 49 | $m W / c c$ | Core loss per unit volume |
| core volume | 7.63 |  | 7.63 | $\mathrm{cm}^{\wedge} 3$ | Volume of core |
| core loss |  |  | 0.38 | W | Core loss |
| Primary Winding Fit and losses |  |  |  |  |  |
| $L$ | 2 |  | 2 | layers | Transformer primary layers (split primary recommended) |
| OD_PRI | 0.71 |  | 0.71 | mm | Primary winding diameter |
| FILAR_PRI | 1 |  | 1 | strands | Number of parallel strands of wire (primary) |
| MLT_PRI | 6.00 |  | 6.00 | cm | Mean length per turn |
| DCR_PRI |  |  | 198 | $m \Omega$ | DC resistance of primary winding |
| PCOND_PRI |  |  | 0.13 | W | Conduction loss in primary winding |
| FILL_PRI |  |  | 21 | \% | Fill factor (primary only) |
| Secondary Winding 1 (lower winding when AC stacked) |  |  |  |  |  |
| VOUT |  |  | 14.0 | V | Specified voltage for this winding |
| NS1 |  |  | 6.0 | turns | Number of turns |
| IRMS_SEC1 |  |  | 6.1 | A | RMS current through winding |
| Foil/Wire | WIRE |  | WIRE | foil/wire | Select FOIL or WIRE for winding |
| OD/Thickness | 0.71 |  | 0.71 | mm | Wire diameter or Foil thickness |
| FILAR_SEC1 | 3 |  | 3 | strands | Number of parallel strands (wire selection only) |
| SEC1_WIDTH |  | Warning | N/A | mm | Foil Width (Applicable if FOIL winding used) |
| SEC1_MLT | 5.40 |  | 5.40 | cm | Mean length per turn |
| DCR_SEC1 |  |  | 6.03 | $m \Omega$ | DC resistance of secondary winding |
| PCOND_SEC1 |  |  | 0.22 | W | Conduction loss in secondary winding |


| FILL_SEC1 |  | 6 | \% | Fill factor (secondary 1 only) |
| :---: | :---: | :---: | :---: | :---: |
| Secondary Winding 2 (upper winding when AC stacked) |  |  |  |  |
| VOUT |  | 0.0 | V | Specified voltage for this winding |
| NS2 |  | 0.0 | turns | Number of turns |
| IRMS_SEC2 |  | 0.0 | A | RMS current through winding |
| Foil/Wire | FOIL | FOIL | foil/wire | Select FOIL or WIRE for winding |
| OD/Thickness |  | 0.13 | mm | Wire diameter or Foil thickness |
| FILAR_SEC2 |  | N/A | strands | Number of parallel strands (wire selection only) |
| SEC2_WIDTH |  | 18.00 | $m m$ | Foil Width (Applicable if FOIL winding used) |
| SEC2_MLT |  | 6.00 | cm | Mean length per turn |
| DCR_SEC2 |  | 0.00 | $m \Omega$ | DC resistance of secondary winding |
| PCOND_SEC2 |  | 0.00 | W | Conduction loss in secondary winding |
| FILL_SEC2 |  | 0 | \% | Fill factor (secondary 1 only) |
| Fill Factor and losses of main transformer |  |  |  |  |
| FILL_TOTAL |  | 27 | \% | Total transformer fill factor |
| TOTAL_CU_LOSS |  | 0.35 | W | Total copper losses in transformer |
| TOTAL_CORE_LOSS |  | 0.38 | W | Total core losses in transformer |
| TOTAL_TRF_LOSS |  | 0.73 | W | Total losses in transformer |
|  |  |  |  |  |
| CURRENT WAVESHAPE PARAMETERS |  |  |  |  |
| IP |  | 1.27 | A | Peak primary current at Full Load, VNOM |
| IP_PEAK |  | 1.27 | $A$ | Peak primary current at Peak Load and VNOM |
| IPRMS(NOM) |  | 0.81 | A | Primary RMS current at Full Load, VNOM |
| IMAG |  | 0.38 | $A$ | Peak magnetizing current at VMIN |
|  |  |  |  |  |
| OUTPUT INDUCTOR |  |  |  |  |
| KDI_ACTUAL |  | 0.19 |  | Current ripple factor of combined Main and Output2 outputs |
| Turns |  |  |  |  |
| POWDER TURNS MULTIPLIER | 5.00 | 5.00 |  | Powder only. Multiplier factor between main number of turns in transformer and inductor (default value $=3$ for 66 kHz or 4 for 132 kHz ). |
| NMAIN_INDUCTOR |  | 30.0 | turns | Main output inductor number of turns - affected by powder turns multiplier or ferrite Target BM |
| NOUT2_INDUCTOR |  |  | turns | Output 2 inductor number of turns |
| NOUT4_INDUCTOR |  | N/A | turns | Output 4 number of turns (low power) |
| Inductance and flux |  |  |  |  |
| LMAIN_ACTUAL |  | 41.0 | $u \mathrm{H}$ | Estimated inductance of main output at full load |
| LOUT_2 |  | 0.0 | $u \mathrm{H}$ | Estimated inductance of auxiliary output at full load |
| BM_IND |  | 3705 | gauss | DC component of flux density |
| BAC_IND |  | 339 | gauss | AC component of flux density |
| Core Selection |  |  |  |  |
| Core Type | Kool Mu 75u | $\begin{aligned} & \text { Kool Mu } \\ & 75 u \end{aligned}$ |  | Select core type |




| ENTER Hiper-TFS STANDBY <br> VARIABLES |  |  |  |  |  |
| :--- | :--- | :--- | :--- | :--- | :--- |
| Select Current Limit |  |  |  | Low <br> current <br> Limit |  |
|  |  |  |  | Enter "LOW" for low current limit, "RED" for <br> reduced current limit (sealed adapters), "STD" <br> for standard current limit or "INC" for increased <br> current limit (peak or higher power <br> applications) |  |
| ILIM_MIN |  |  |  |  |  |
| ILIM_TYP |  |  |  |  | Minimum Current Limit |


| CURRENT WAVEFORM SHAPE PARAMETERS |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
| DMAX_SB |  |  | 0.05 |  | Duty Ratio at full load, minimum primary inductance and minimum input voltage |
| IAVG |  |  | 0.01 | A | Average Primary Current |
| $I P_{-} S B$ |  |  | 0.47 | $A$ | Minimum Peak Primary Current |
| IR_SB |  |  | 0.47 | $A$ | Primary Ripple Current |
| IRMS_SB |  |  | 0.07 | A | Primary RMS Current |
|  |  |  |  |  |  |
| TRANSFORMER PRIMARY DESIGN PARAMETERS |  |  |  |  |  |
| LP_SB |  |  | 96 | $u H$ | Typical Primary Inductance. +/- 10\% to ensure a minimum primary inductance of 87 uH |
| LP_TOLERANCE | 10.0 |  | 10.0 | \% | Primary inductance tolerance |
| NP_SB |  |  | 28 | turns | Primary Winding Number of Turns |
| ALG |  |  | 119 | $n H / T^{\wedge} 2$ | Gapped Core Effective Inductance |
| $B M$ |  |  | 906 | Gauss | Maximum Operating Flux Density, BM<3000 is recommended |
| $B A C$ |  |  | 453 | Gauss | AC Flux Density for Core Loss Curves (0.5 X Peak to Peak) |
| ur |  |  | 1496 |  | Relative Permeability of Ungapped Core |
| LG |  |  | 0.19 | mm | Gap Length ( $L g>0.1 \mathrm{~mm}$ ) |
| BWE |  |  | 8 | mm | Effective Bobbin Width |
| $O D$ | 0.35 |  | 0.35 | mm | Maximum Primary Wire Diameter including insulation |
| INS |  |  | 0.06 | mm | Estimated Total Insulation Thickness (= 2 * film thickness) |
| DIA |  |  | 0.29 | mm | Bare conductor diameter |
| AWG |  |  | 29 | AWG | Primary Wire Gauge (Rounded to next smaller standard AWG value) |
| CM |  |  | 128 | Cmils | Bare conductor effective area in circular mils |
| CMA |  | Info | 1776 | Cmils/Amp | CAN DECREASE CMA < 500 (decrease L (primary layers), increase NS, use smaller Core) |
|  |  |  |  |  |  |
| TRANSFORMER SECONDARY DESIGN PARAMETERS |  |  |  |  |  |
| Lumped parameters |  |  |  |  |  |
| ISP |  |  | 3.3 | A | Peak Secondary Current |
| ISRMS |  |  | 0.47 | $A$ | Secondary RMS Current |
| IRIPPLE |  |  | 0.47 | A | Output Capacitor RMS Ripple Current |
| CMS |  |  | 94 | Cmils | Secondary Bare Conductor minimum circular mils |
| AWGS |  |  | 30 | AWG | Secondary Wire Gauge (Rounded up to next larger standard AWG value) |
|  |  |  |  |  |  |
| VOLTAGE STRESS PARAMETERS |  |  |  |  |  |
| VDRAIN |  |  | 678 | V | Maximum Drain Voltage Estimate (Assumes 20\% zener clamp tolerance and an additional 10\% temperature tolerance) |
| PIVS |  |  | 71 | V | Output Rectifier Maximum Peak Inverse Voltage |
|  |  |  |  |  |  |
| Forward DC-DC System efficiency |  |  |  |  |  |


| P_MOSFET_MAIN_TOTAL | 3.50 | w | HiperTFS losses |
| :---: | :---: | :---: | :---: |
| P_XFMR_LOSS | 0.7 | W | Main transformer losses |
| P_MAIN_OUT_DIODE | 1.9 | W | Output diode losses |
| P_CIN_ESR | 0.10 | W | Bulk capacitor ESR losses |
| P_IND_MAIN | 1.2 | W | Output choke losses |
| OTHER_LOSSES | 0.09 | w | Other losses (includes PCB traces, clamp loss, magamp loss etc.) |
| EFFICIENCY_STDBY | 80.0\% |  | Estimated efficiency of flyback power supply |
| EFFICIENCY_MAIN | 93.5\% |  | Estimated Forward efficiency |
| EFFICIENCY_SYSTEM | 93.3\% |  | Estimated System efficiency (forward + standby) |
| Other Losses |  |  |  |
| PCB trace losses | 0.09 | w | Estimated PCB trace losses |
| Detailed Mosfet Loss Inform |  |  |  |
| P_MAIN_COND_LOWER | 1.82 | w | Conduction losses in lower MOSFET |
| P_MAIN_COND_UPPER | 0.91 | W | Conduction losses in upper MOSFET |
| COSS_LOWER | 43 | pF | COSS for low side MOSFET |
| COSS_UPPER | 110 | pF | COSS for high side MOSFET |
| P_MAIN_LOWER_SW | 0.48 | W | Switching loss in upper MOSFET |
| P_MAIN_UPPER_SW | 0.29 | W | Switching loss in lower MOSFET |
| P_STANDBY_COND | 0.03 | W | Conduction losses in standby MOSFET at minimum input voltage |

