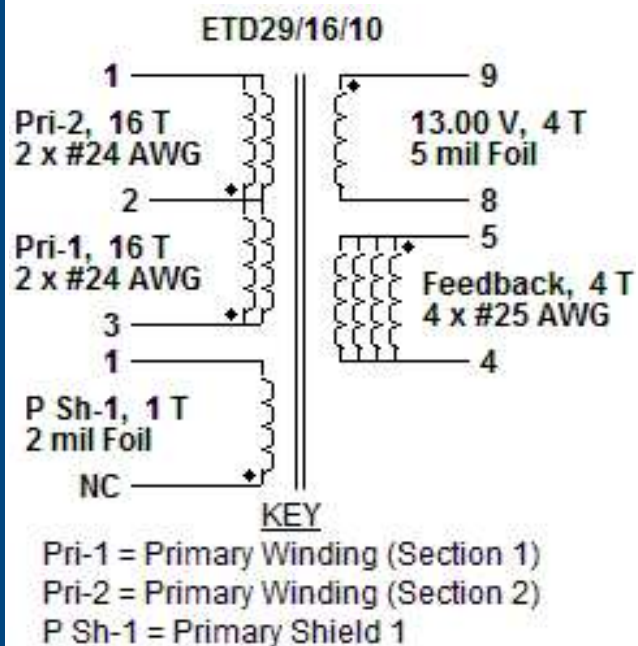
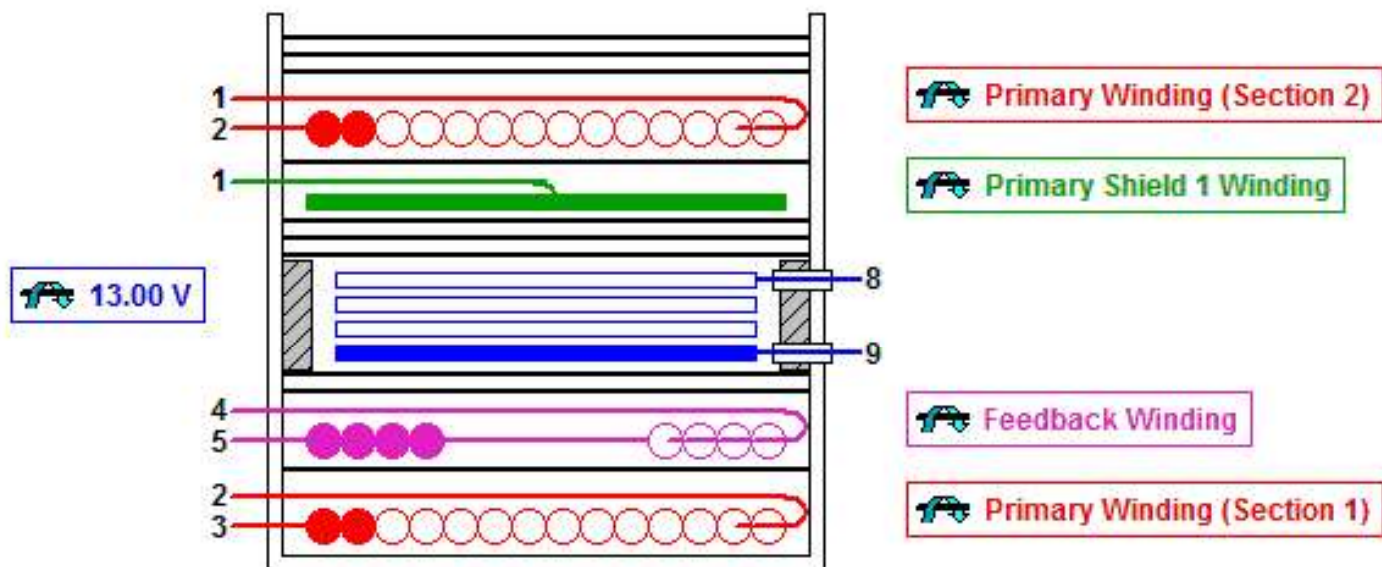


## Electrical Diagram



## Mechanical Diagram



### KEY

- Mechanical start of winding (also denotes electrical phase)
- ▬ Mechanical start of foil winding (also denotes electrical phase)
- Direction of winding (clockwise)

## Winding Instruction

### Primary Winding (Section 1)

Start on pin(s) 3 and wind 16 turns (x 2 filar) of item [5], in 1 layer(s) from left to right. Winding direction is clockwise. On the final layer, spread the winding evenly across entire bobbin. Finish this winding on pin(s) 2.

Add 1 layer of tape, item [3], for insulation.

### Feedback Winding

Start on any (temp) pin on the secondary side and wind 4 turns (x 4 filar) of item [6]. Winding direction is clockwise. Spread the winding evenly across entire bobbin. Finish this winding on pin(s) 4. Move end of wire from temp pin and terminate it on pin 5.

Add 2 layers of tape, item [3], for insulation.

**Secondary Winding**

Use 3 mm margin (item [8]) on the left side and 3 mm margin on the right side (to meet safety). Start on pin(s) 9 and wind 4 turns of item [7]. Winding direction is clockwise. Finish this winding on pin(s) 8.

Add 3 layers of tape, item [3], for insulation.

**Primary Shield 1 Winding**

Leaving the start of this winding unconnected, wind 1 turn of item [9]. Winding direction is clockwise. Finish this winding on pin(s) 1.

Add 1 layer of tape, item [3], to secure the winding in place.

**Primary Winding (Section 2)**

Start on pin(s) 2 and wind 16 turns (x 2 filar) of item [5]. in 1 layer(s) from left to right. Winding direction is clockwise. On the final layer, spread the winding evenly across entire bobbin. Finish this winding on pin(s) 1.

Add 3 layers of tape, item [3], for insulation.

**Core Assembly**

Assemble and secure core halves. Item [1].

**Varnish**

Dip varnish uniformly in item [4]. Do not vacuum impregnate.

Comments

1. Use of a grounded flux-band around the core may improve the EMI performance.
2. For non margin wound transformers use triple insulated wire for all secondary windings.

Materials

Item	Description
[1]	Core: ETD29/16/10, 3F3, gapped for ALG of 235 nH/T²
[2]	Bobbin: Generic, 7 pri. + 7 sec.
[3]	Barrier Tape: Polyester film [1 mil (25 µm) base thickness], 19.40 mm wide
[4]	Varnish
[5]	Magnet Wire: 24 AWG, Solderable Double Coated
[6]	Magnet Wire: 25 AWG, Solderable Double Coated
[7]	Copper Foil: 5 mil thick, mm wide, covered with 1 layer of lapped tape. Terminations to foil: 2 x 23 AWG magnet wire with sleeving
[8]	Tape: Polyester web 3 mm wide
[9]	Copper Foil: 2 mil thick, 19.40 mm wide, covered with 1 layer of lapped tape. Terminations to foil: 1 x 24 AWG magnet wire

Electrical Test Specifications

Parameter	Condition	Spec
Electrical Strength, VAC	60 Hz 1 second, from pins 1,2,3,4,5 to pins 8,9.	3000
Nominal Primary Inductance, µH	Measured at 1 V pk-pk, typical switching frequency, between pin 1 to pin 3, with all other Windings open.	227
Tolerance, ±%	Tolerance of Primary Inductance	10.0
Maximum Primary Leakage, µH	Measured between Pin 1 to Pin 3, with all other Windings shorted.	4.55

Although the design of the software considered safety guidelines, it is the user's responsibility to ensure that the user's power supply design meets all applicable safety requirements of user's product.